

## Assembly instructions for wheel set

The numbering below refers to the attached photo numbers.

1. Complete wheel set parts, incl. mounting material:
  - (4x) M10 x 70 carriage bolt
  - (4x) m10 lock nut
  - (2x) retaining ring with hexagon socket no. 4 (already mounted in photo to attach the wheels)
2. Mount the wheels on the end of the frame and secure them with the circlips hexagon socket no. 4
3. idem
4. idem
5. Indication with 2 blue circles, remove all 4 M10 x 65 carriage bolts from the middle 2 vertical uprights at the bottom and replace them with the M10 x 70 carriage bolts
6. idem
7. Mount the corner parts with an eye to attach the wheel set, see also the next photo for correct positioning of the eyes (on the outside/tailgate side of the upright), and secure these with the M10 lock nut
8. Drive the wheel set from the fixation bracket (tailgate) side over the base plate of the box. Just enough so that the hook-in pins go past the eyes
9. Now hook the hook-in pins into the eyes by driving the wheel set back in the direction of the fixation bracket (tailgate)
10. Install the coupling piece for mounting the nose wheel in the middle of the floor plate on the side of the doors with a rubber hammer
11. Connect the box on the power supply and lower the heel strap using the control of the rear leg motor
12. Attach the heel strap to the end of the V-shape of the wheel set
13. Now lift the heel strap so that the floor plate of the box is lifted off the ground. Do this as far as shown in the photo
14. Make sure that the floor plate on the fixation bracket (tailgate side) rests on the ground and grab the nose wheel including coupling pin and locking pin with clip.
15. Align the connecting tubes and fit the coupling pin through and through.
16. Install the locking pin with clip.
17. Your box is ready to ride



1



2



3



4



5



6



7



8





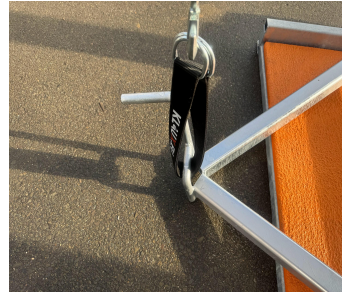
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10



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